

ENDURABOND™ INTERMEDIATE #2

FUNCTION

Endurabond™ Intermediate #2 is a red overcoat used with Primer #1.

This cement system is suitable for pressure, chemical or open steam curing of tank linings.

DIRECTIONS FOR USE

May be applied by brushing, rolling or spraying. Dry film thickness should be approximately 0.1 mil (0.0001 in). Layover time is approximately 7 days. Do not leave exposed to direct sunlight. Long nap rollers should be avoided. Mix cement well before use.

To prevent solvent entrapment and subsequent blistering let dry thoroughly for 30-60 minutes at room temperature before applying Tack #3.

TOXICITY

Prolonged breathing of vapors is harmful. Use only with adequate ventilation and an approved respirator. See MSDS for further instructions.

SAFETY

Usual fire safety measures should be observed. Keep away from heat, sparks and open flame.

TYPICAL PHYSICAL PROPERTIES

Color	Red
Wt./Gal	7.3 LBS
Specific Gravity	0.87
Viscosity (#1 Zahn Cup)	25-55 sec.
Non-Volatile Solids	6%
Shelf Life at 75°F (23°C)	6 months from DOS
Flash Point	44°F (6°C)
Bond Temperature Range	180°F (82°C) - 330°F (165°C)
Coverage Sq.Ft./Gal./Coat	Approx. 350-450